Dart Aerospace Ltd. Wednesday, 10/24/2007 3:54:36 PM Date: Jean-Luc Menard User: **Process Sheet** : BUSHING : CU-DAR001 Dart Helicopters Services **Drawing Name** Customer Job Number : 34893 : 10725 **Estimate Number Part Number** : D2652 : NIA P.O. Number S.O. No. : 411 D2652 REV A : 10/24/2007 This Issue **Drawing Number** : NC N/A Prsht Rev. Project Number First Issue : 9/26/2007 MACHINED PARTS **Drawing Revision** NIA : 34593 Material **Previous Run** : 10/12/2007 200 Um: **Due Date** Qty: Each Written By **Checked & Approved By** : Est Rev:B 02.06.13 Now machined in house. NG Comment **Additional Product** Job Number: Description: Seq. #: **Machine Or Operation:** 1.0 M303R0500 303 Round Bar 0.500" Comment: Qty.: 11.5500 f(s) 0.0578 f(s)/Unit Total: Material:303 ss .500" Round Bar (M303R0500) 2.0 HARDINGE Comment: HARDINGE CNC LATHE SMALL 1-Turn as per Folio FA250 & Dwg D2652 2-Deburr INSPECT PARTS AS THEY COME OFF MACHINE 3.0 QC2 DZ X07/10/28 Comment: INSPECT PARTS AS THEY COME OFF MACHINE SECOND CHECK 4.0 QC8 Comment: SECOND CHECK PACKAGING 1 PACKAGING RESOURCE #1 5.0 Comment: PACKAGING RESOURCE #1 Identify and Stock 10/29 (2w) Location:

Date:

Wednesday, 10/24/2007 3:54:36 PM

User:

Jean-Luc Menard

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 34893

Part Number: D2652

Job Number:

Seq. #:

Machine Or Operation:

Description:

6.0

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

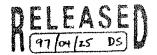


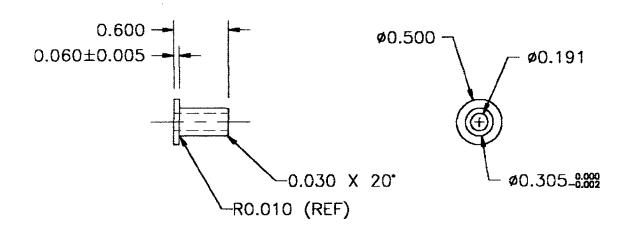
le 24029





)	DESIGN	DRAWN BY APPROVED POR	DART AEROSPACE USA, INC.			
	(P)		DRAWING NO. D2652	REV. A SHEET 1 OF 1		
	DATE 97:03:25		TITLE	SCALE		
			BUSHING	1:1		





MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

Work Order:	34893
DART AEROSPACE LTD WORK Order.	
Description: Bushino Part Number:	D2652
3 1	Page 1 of 1
inspection Dwg: 2652 Rev: H	

		ARTICLE IN First Artic		 ;	otype		
	J	, k			1		and the second s
Orawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection		Comments
0.600	± 0.010	0,602					
0,060	± 0.005	0.0625	V				
0.030 x 20°	10.010/± 1/2°	0.03x20°	/	-			
RO.010(REF)		0.015	/			_	
Ø 0,500	± 0,010	0,499				_	
60.191	+0.005/-0.001	0.191	V				and the second s
Ø 0.305	to.co/-0.402	0.304	V				
				To a second			
						-	The second section of the second seco
Marie Carrier Company			+				
				1			
		**				<u> </u>	
			1				
							- 0
Measured by:	DIP	Audited by:	Inl		Prototype Ap		1//4
	7/10/28	Date:	07/10/2	8		Date:	1001
Rev Date	Change					Revised	by Approv
A	New Issue					KJ/RF	

